# Strongon QUALITY

**Tubosider manufactures the highest** quality products available to the industry, with accreditations which include BBA certification and WRc approval.

#### Latestprojects

- Morrison's supermarket. Speke
- Volkswagen, Knaresborough
- Egger factory, Hexham
- Blackwood Retail Park, South Wales
- St Helens hospitals
- Morrison's supermarket, Crowborough
- Birches Industrial Estate, East Grinstead
- Avon Valley School, Rugby
- West Bromwich Albion FC

**Every month Tubosider works on many dozens** of new orders from all over the UK and Ireland. The latest batch of projects includes:

- Science Lecture Theatre, Durham
- Sheffield Business Park
- Deesside Industrial Park. Chester
- 7 Audi dealership, Camberley
- Sainsbury's supermarket, Gloucester
- Leicester Bus Depot
- Kirby Leisure Centre
- RAF Kinloss

#### Expanding contractors!

We work with a large and growing range of contractors, from industry majors to any number of subcontractors. Currently these include:

Kier (NW) Ltd Gallagher Ltd Fitzpatrick Ltd AMEC

Walters (UK) Ltd Bowmer & Kirkland Archibalds Ltd Clare Civil Engineering

### **Tank**top

Our largest stormwater attenuation system to be installed recently has a capacity of 2 million litres, and the most expensive one cost in excess of £200,000. But we manufacture systems of all sizes for all types of requirement.

#### New brochureshave you had yours?

Like to have more information on our various products? We have brochures for all our ranges, including

- Stormwater attenuation tanks
- Helibore pipe
- Bolted plate structures
- Liner plate
- Flow regulators
- Trenchcoat protection

Just phone 01744 452905/452906 or email sales@tubosider.co.uk for any copies you require.



#### SUCCESS over the WATER



Good news from Tubosider's man in Ireland Keith O'Brien, who is moving to the heart of the country to service the oom in business over

With Dublin already highly developed, a lot of commerce and industry is growing elsewhere such as Cork, Wexford and Kilkenny, and the housing sector is following suit.

As the 2006 Civilex show confirmed, not just contractors but civil engineers are becoming much bigger customers in terms of stormwater attenuation systems. Tubosider has always experienced good business in road culverts, but Ireland has seen serious flooding over the last 10 years, and is now adopting the same trend towards prevention as the UK.

Dublin and Cork airports are among two major users of Tubosider stormwater attenuation, each requiring systems capable of handling several thousand cubic metres, and another large three tank scheme has just been installed for the county council at Balbriggan.

"Many local authorities are choosing our systems, often seeking alternatives to aircrate systems," says Keith O'Brien. "Easy access for inspection and maintenance is a high priority for them, and they are insisting on serviceable systems such as Tubosider.

"Being able to supply flow regulators as part of the package has always been another big plus for us, and we are now also adding petrol separators and non-return valves to the mix as part of the service."

# Soakawaytheproblem

A new development from Tubosider is the supply of soakaways, perforated pipes which collect and allow rainwater to soak away naturally into the ground rather than from controlled discharge via a gravity flow regulator or pump system.

Soakaways are available in a full range of sizes. each constructed and designed to fit the requirement in exactly the same way as our standard pipes and tanks. They are now in use in a growing number of locations.

Tubosider United Kingdom Ltd

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STADIUM TOUR

DRIVE WITH CARE MORE HOSPITAL BEDS PUMPED FOR ACTION

FLOW REGULATORS WE'RE GOOD AT TAKING ORDERS STRONG ON QUALITY

LATEST PROJECTS... AND MORE!



## Turning up the volume



There's good news and more good news for Tubosider customers since we opened our new factory in St Helens. Not only can we turn round a much greater volume of product, but we can do it quicker too.

"Moving to the new site has already increased our capacity by at least three times, and we have upgraded production yet again in 2006," says MD Jim Dwyer.

"On top of the millions spent on the new site, we are investing another £1/4 million in extra pipemaking machinery to keep ahead of our constantly rising number of clients and contracts."

Tubosider's turnround of pipe and tank systems for drainage and stormwater attenuation is already at the forefront of the industry - three to four weeks from receipt of order to delivery, and faster than that if the client needs it quickly.

And our stockyard capacity has been increased to 10 times its previous size – more than big enough for the most pressing market demands on our products.

# Five key facts

- No.1 UK manufacturer of corrugated steel drainage pipes and tanks for 20 years
- Half a million cubic metres of stormwater attenuation tanks annually - 10% of the whole market
- Biggest product range drainage pipes, stormwater attenuation tanks, bolted plate and liner plate structures, acoustic barriers, highway quardrails, parapet systems and rockfall and avalanche barriers
- Part of Gruppo Ruscalla, the world leader in corrugated steel products
- Free full system design service for consulting engineers and contractors throughout the UK and Ireland

#### MediaWatch

If you read Construction News, Contract Journal or one of a number of other industry magazines chances are you'll have seen this striking ad appearing over the year, which has created much interest and enquiries.



TUBOSIDER NEWSLETTER . ISSUE ONE . AUTUMN 2006



Tubosider has just supplied the underground stormwater tanks for Manchester United's current £25 million redevelopment of Old Trafford - one of many contracts we have won for sports stadia.

Others include systems for Sheffield United, Coventry City, Oxford United, the Leeds Rhinos, and Lee Valley Athletic Stadium in London. And now that London will be hosting the 2012 Olympic Games, we are hopeful of yet more high profile work in the capital. The redevelopment of the Old Trafford's East and West wings, creating new quadrants at each corner with the North Stand, will see seating capacity rise to over 76,000, the highest ever for a UK club.

So you could say that Tubosider's specially designed solution has helped United keep up its traditional approach to the game – making maximum use of its wings!

# DRIVE with CARE

Did you know Tubosider manufactures not just acoustic barriers for sound absorption, but crash barriers for roads and highways?

Backed by 30 years' experience in road safety barriers, Tubosider has successfully tested an extensive range of steel barrier systems involving full scale crash testing to European Standard EN1317.

It undertakes continuous product development of safety barriers using computerised modelling to simulate crash dynamics. Prototype systems are then validated by full scale crash testing to check containment and severity of impact. All manufacturing is quality assured to ISO 9001:2000.

Tubosider's crash barriers have received Highways Agency approval for selected systems and also have National Roads Authority approval for use in Ireland.





# More hospital beds...

Support your local hospital, they say – and Tubosider is doing just that...

The St Helens Hospital is the latest in a series of health service and care centre contracts we have worked on, with Blackburn and Whiston Hospitals two other recent cases in the North West.

If you add our systems for schools as well, PFIs generally have become an important sector for Tubosider.

# Pumped for ACTION

Thanks to our association with PISCES Pumps, Tubosider UK offers a complete drainage solution including a comprehensive range of foul and surface water pumping stations.

All pumping stations are designed to individual requirements and fitted with high quality submersible pumps, controls and pipework. To create the most cost effective solution, assistance with design is available over the size of station, and rising mains and electricity supply requirements.

Making pumping an integral part of the retention tank means constructing and/or installing a separate station is not necessary. Pumps are available for flow rates as small as 2L/S to over 400L/S with delivery heads up to 80m. Standard or explosion proof motors can be fitted according to the nature of the fluid to be handled.

Where the pumped effluent contains a foul content, pumps can be an integral part of the retention tank (with a trench coat internal lining) or a stand-alone GRP package.

Automatic control of the pumps can be achieved either as standard by floatswitches or by ultrasonic level controls.

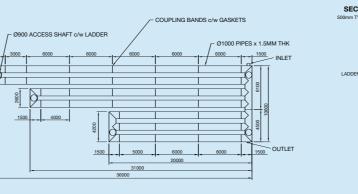
On top of supply, full installation and commissioning is carried out by skilled engineers, and maintenance contracts are available for all pumping stations.





Tubosider are sole UK distributors of the Mosbaek range of vortex flow control regulators, which can limit or regulate liquid flow without moving parts. They can be used in many different applications and are ideally suited for installation into Tubosider storm water attenuation tanks

Thousands have been used in new and existing locations, all designed and fabricated to specific requirements. Sketches detailing dimensions and computer simulated Q/H curves are provided with all flow regulator enquiries.



PLAN VIEW

# We're 9000 at taking Orders



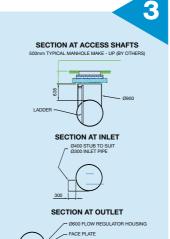
In addition to the quality of materials and of the production process, Tubosider products and systems prove their worth time and again because every single order is always designed and checked to match the exact specifications required.

Right from the first phone or email contact by an interested customer, Tubosider operates a six-point check throughout design and production to ensure each stage conforms to the same specification and quality.



sends back for customer approval

Design office quickly prepares working drawing and



Taking account of any further detail required by the customer, a production drawing can be turned round the same day



Defining the optimum manufacturing system and schedule in the production office



Another check at despatch, and the system is ready for transportation nationwide for quick on-site assembly



Individual pipes are fabricated into semi-finished systems  $\textcolor{red}{\blacktriangle}$ 



Manufacture of corrugated steel pipe to size and bore specified for the job. Pipe ends are then rerolled to allow correct fitting and assembly